

Work Order ID 80767

February-28-12 1:21:10 PM

80767

Page 1

Item ID: K642-511 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: saddle kit 642-511
 Start Date: 28/02/2012 Start Qty: 2.00 ***2*** Cust Item ID:
 Required Date: 13/03/2012 Req'd Qty: 2.00 ***2*** Customer:
 Reference:

Approvals: Process Plan: MLJ Date: 12/02/28 Tooling: Date: Run Start ***NR1***
 QC: Date: SPC (Y/N): Date: Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr	Revision Nbr
IIN-D206-642	0

100	DOCUMENT CONTROL	0.00							
100									
DC	Memo	0.00							
Document Control	Create White labels per PPP K642-511	CHG004							
110	Pick Kit	0.00							
110									
Packaging	Memo	0.00							
Packaging									
120	QC4- 100% Inspect kits for completeness	0.00							
120									
QC	Memo	0.00							
Quality Control									

5/2/27

MLJ 12/04/23

4/2/23

5/2/27

72

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Work Order ID 80767

February-28-12 1:21:10 PM

80767

Page 2

Item ID: K642-511

Accept

N900040100Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: saddle kit 642-511

Start Date: 28/02/2012 Start Qty: 2.00

2

Cust Item ID:

Required Date: 13/03/2012 Req'd Qty: 2.00

2

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start ***NR1***

QC:

Date:

SPC (Y/N):

Date:

Stop ***NR2***Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130

0.00

130

Packaging

0.00

Packaging

Memo

Identify and pack for shipping as per PPP K642-511 Location: PK

Raw B

140

0.00

140

QC21- Final Inspection - Work Order Release

0.00

QC

Memo

Quality Control

MLJ 12/04/30

MLJ 12/04/30

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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Picklist Print

February-28-12 1:21:13 PM

Page 1

Work Order ID: 80767

80767

Parent Item: K642-511

K642-511

Parent Item Name: saddle kit 642-511

Start Date: 28/02/2012

Required Date: 13/03/2012

Start Qty: 2.00

Required Qty: 2.00

Comments: IPP Rev:A07.06.05 new issueEC
IPP Rev.B 08.02.05 , Per ECN1080P LL

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	--------------	---------------	----------------	--------

D206-648-013

Manufactured

No

110

Each

3.0000

1

2

**

D206-648-013

GHW Modification

Location

Loc Qty

Loc Code

FG125

3

75825

3

D2932-1

Manufactured

No

110

Each

10.0000

1

2

**

D2932-1

Saddle LH Out, 206

Location

Loc Qty

Loc Code

ST421

6

79223

6

ST428

4

73466

4

D2933-1

Manufactured

No

110

Each

9.0000

1

2

**

D2933-1

Saddle LH In, 206

Location

Loc Qty

Loc Code

ST421

6

79226

6

ST428

3

76191

3

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
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February-28-12 1:21:13 PM

Page 2

Work Order ID: 80767

80767

Parent Item: K642-511

K642-511

Parent Item Name: saddle kit 642-511

Start Date: 28/02/2012

Required Date: 13/03/2012

Start Qty: 2.00

Required Qty: 2.00

D2938-1

Manufactured No

110

Each

16.0000

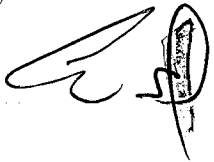
1

2

D2938-1

Saddle LH Out, 206

**

78098 

Location

Loc Qty

Loc Code

ST421

6

79228

6

ST428A

10

74605

5

75098

5

D2939-1

Manufactured No

110

Each

10.0000


1

2

D2939-1

Saddle LH In, 206

**

78956 

Location

Loc Qty

Loc Code

ST421

6

79230

6

ST428A

4

75099

4

AN3C41A

Purchased

No

110

Each

182.0000


8

16

AN3C41A

BOLT

**

M124067 5x 

Location

Loc Qty

Loc Code

FG

4

103324

4

ST354

178

119324

38

119530

60

119673

50

120753

30

119673 11x

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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Picklist Print

Page 3

February-28-12 1:21:13 PM

Work Order ID: 80767

80767

Parent Item: K642-511

K642-511

Parent Item Name: saddle kit 642-511

Start Date: 28/02/2012

Required Date: 13/03/2012

Start Qty: 2.00

Required Qty: 2.00

D2652

Manufactured No

110

Each

1,303.000

16

32

**

D2652

Bushing

Location

Loc Qty

Loc Code

FG

44

31985

44

ST013

1259

73834

15

73836

36

76134

1

76135

371

76136

436

77136

400

MS21043-3

Purchased

No

110

Each

1,237.000

20

40

**

MS21043-3

Nut

Location

Loc Qty

Loc Code

FG

72

103691

72

GA

396

120693

396

ST300

276

119901

276

ST301

493

118077

2

118614

441

118686

30

119758

20

February-28-12 1:21:13 PM

Shop Packet Print

Page 3

W/O:		WORK ORDER CHANGES					
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Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

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Picklist Print

Page 4

February-28-12 1:21:13 PM

Work Order ID: 80767

80767

Parent Item: K642-511

K642-511

Parent Item Name: saddle kit 642-511

Start Date: 28/02/2012

Required Date: 13/03/2012

Start Qty: 2.00

Required Qty: 2.00

D3672-7

Manufactured No

110 Each

932.0000

24

48

D3672-7

Phenolic Washer

**

[Handwritten signature]

Location

Loc Qty

Loc Code

ST060

932

73488

16

76279

916

76279

AN5C11A

Purchased No

110 Each

180.0000

8

16

AN5C11A

S2 Bolt

**

[Handwritten signature]

Location

Loc Qty

Loc Code

FG

4

103715

4

ST337

176

118983

26

119127

50

119328

50

120423

50

119328

AN5C12A

Purchased No

110 Each

116.0000

4

8

AN5C12A

S2 BOLT

**

[Handwritten signature]

Location

Loc Qty

Loc Code

FG

2

18918

2

ST338

114

118983

20

119328

44

120518

50

119328

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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Picklist Print

February-28-12 1:21:13 PM

Page 5

Work Order ID: 80767

80767

Parent Item: K642-511

K642-511

Parent Item Name: saddle kit 642-511

Start Date: 28/02/2012

Required Date: 13/03/2012

Start Qty: 2.00

Required Qty: 2.00

AN5C13A

Purchased

No

110

Each

267.0000

4

8

AN5C13A

BOLT

**

Location

Loc Qty

Loc Code

ST338

267

118983

67

119537

100

120562

100

118983

AN960C516L

NAS1149C0532

Purchased

No

110

Each

0.0000

8

16

***AN960C516L ***

WASHER

**

AN4C6A

Purchased

No

110

Each

502.0000

12

24

AN4C6A

Bolt

**

Location

Loc Qty

Loc Code

FG

4

103344

4

ST356

498

116704

7

119749

191

120423

200

120521

100

120423 70

120521 170

D3672-3

Manufactured

No

110

Each

994.0000

24

48

D3672-3

Phenolic Washer

**

Location

Loc Qty

Loc Code

ST060

994

64176

180

76278

314

80370

500

8323F470

February-28-12 1:21:14 PM

Shop Packet Print

Page 5

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
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Picklist Print

Page 6

February-28-12 1:21:14 PM

Work Order ID: 80767

80767

Parent Item: K642-511

K642-511

Parent Item Name: saddle kit 642-511

Start Date: 28/02/2012

Required Date: 13/03/2012

Start Qty: 2.00

Required Qty: 2.00

AN960C416L *NA0114CO 432R* Purchased

No

110

Each

0.0000

24

48

S *AN960C.416I *

WASHER

**

M/172 91 *h*

MS MS21043-4 Purchased

No

110

Each

1,569.000

13

26

S *MS21043-4*

Nut

**

h

Location

Loc Qty

Loc Code

FG

40

104603

40

ST300

42

118686

42

ST301

1487

117793

43

119309

5

119546

439

120308

1000

D3407-043

Manufactured

No

110

Each

32.0000

1

2

S *D3407-043*

Low Ring

**

120308

78841

W12/4/23

Location

Loc Qty

Loc Code

ST420

16

79232

16

ST463

15

68339

2

74519

13

ST464

1

68339

0

71040

1

February-28-12 1:21:14 PM

Shop Packet Print

Page 6

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

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Picklist Print

February-28-12 1:21:14 PM

Page 7

Work Order ID: 80767

80767

Parent Item: K642-511

K642-511

Parent Item Name: saddle kit 642-511

Start Date: 28/02/2012

Required Date: 13/03/2012

Start Qty: 2.00

Required Qty: 2.00

D3456-1

Manufactured No

110

Each

101.0000

1

2

D3456-1

Washer

**

81876

Handwritten signature

Location

Loc Qty

Loc Code

FG

7

25701

7

ST034

22

77486

22

ST044

72

66848

3

71165

2

73493

17

80252

50

D2712

Manufactured No

110

Each

1,312.000

10

20

D2712

Set Screw

**

Handwritten signature and date 12/4/23

Location

Loc Qty

Loc Code

FG

50

29962

50

ST017

500

79585

500

ST021

762

76065

762

79588

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
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Picklist Print

Page 8

February-28-12 1:21:14 PM

Work Order ID: 80767

80767

Parent Item: K642-511

K642-511

Parent Item Name: saddle kit 642-511

Start Date: 28/02/2012

Required Date: 13/03/2012

Start Qty: 2.00

Required Qty: 2.00

D3457-1

Manufactured No

110

Each

67.0000

2

4

D3457-1

Washer

**

Location

Loc Qty

Loc Code

FG

10

32409

10

ST044

57

67779

1

76231

15

78801

41

78801

D2934

Manufactured No

110

Each

96.0000

2

4

D2934

Saddle Spacer

**

Location

Loc Qty

Loc Code

FG

6

31929

6

ST021

90

74501

1

74883

35

78802

54

78802

D2935

Manufactured No

110

Each

122.0000

2

4

D2935

Saddle Spacer

**

Location

Loc Qty

Loc Code

FG

6

31793

6

ST021

116

74503

2

74882

30

78807

84

78807

February-28-12 1:21:14 PM

Shop Packet Print

Page 8

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ **PAR #:** _____ **Fault Category:** _____ **NCR:** Yes No **DQA:** _____ **Date:** _____
Resolution: _____ **Disposition:** _____ **QA: N/C Closed:** _____ **Date:** _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
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Picklist Print

February-28-12 1:21:14 PM

Page 9

Work Order ID: 80767

80767

Parent Item: K642-511

K642-511

Parent Item Name: saddle kit 642-511

Start Date: 28/02/2012

Required Date: 13/03/2012

Start Qty: 2.00

Required Qty: 2.00

AN3C36A

Purchased

No

110

Each

161.0000

9

18

AN3C36A

BOLT

**

M/21013

Location

Loc Qty

Loc Code

FG

4

101261

4

ST353

157

116590

0

119083

2

119324

92

119530

1

120446

22

120641

40

AN3C35A

Purchased

No

110

Each

96.0000

3

6

AN3C35A

BOLT

**

Location

Loc Qty

Loc Code

FG

4

18914

4

ST353

92

119125

42

119449

50

AN960C10L

NAS1149C0332

Purchased

No

110

Each

0.0000

24

48

***AN960C10I ***

washer

**

M/19/20

M/21/205

February-28-12 1:21:14 PM

Shop Packet Print

Page 9

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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Picklist Print

February-28-12 1:21:14 PM

Page 10

Work Order ID: 80767

80767

Parent Item: K642-511

K642-511

Parent Item Name: saddle kit 642-511

Start Date: 28/02/2012

Required Date: 13/03/2012

Start Qty: 2.00

Required Qty: 2.00

D3396-3

Manufactured No

110 Each

59.0000

2

4

**

D3396-3

Spacer

Location

Loc Qty

Loc Code

FG

10

26772

10

ST041

49

73349

49

73349

D3672-1

Manufactured No

110 Each

1,390.000

24

48

**

D3672-1

Phenolic Washer

Location

Loc Qty

Loc Code

FP001

254

66821

254

ST060

1136

72229

136

76277

500

80369

500

66821 100

76277 380

AN5C35A

Purchased

No

110

Each

63.0000

1

2

**

AN5C35A

Bolt

Location

Loc Qty

Loc Code

ST340

63

108407

13

118451

25

119749

25

108407 10

118451 10

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
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Picklist Print

Page 11

February-28-12 1:21:14 PM

Work Order ID: 80767

Parent Item: K642-511

Parent Item Name: saddle kit 642-511

80767

K642-511

Start Date: 28/02/2012

Required Date: 13/03/2012

Start Qty: 2.00

Required Qty: 2.00

AN5C15A

Purchased

No

110

Each

80.0000

1

2

1

AN5C15A

Bolt

**

Location

Loc Qty

Loc Code

ST338

80

118191

3

119749

22

120422

30

120833

25

120833

AN5C32A

Purchased

No

110

Each

143.0000

2

4

AN5C32A

**

Location

Loc Qty

Loc Code

FG

4

18918

4

ST339

139

117407

25

117969

14

119035

50

120578

50

117407

AN5C34A

Purchased

No

110

Each

63.0000

2

4

AN5C34A

**

Location

Loc Qty

Loc Code

FG

2

18918

2

ST339

61

118985

11

119083

20

119530

30

119083

February-28-12 1:21:14 PM

Shop Packet Print

Page 11

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

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Page 12

February-28-12 1:21:14 PM

Work Order ID: 80767

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Parent Item: K642-511

K642-511

Parent Item Name: saddle kit 642-511

Start Date: 28/02/2012

Required Date: 13/03/2012

Start Qty: 2.00

Required Qty: 2.00

MS21043-5

Purchased

No

110

Each

523.0000

4

8

MS21043-5

**

Nut

12/4/23 (2)

Location

Loc Qty

Loc Code

FG

20

101418

20

ST300

78

112314

78

ST301

425

116548

100

118159

100

119307

25

119537

200

112314 5p

11181593p

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

4.7 206L/L-1/L-3/L-4/407 HIGH GEAR FLOAT SKIDTUBES (TRI-BAG COMPATIBLE)

ITEM	QTY -511	QTY -512	QTY -515	QTY -516	QTY -541	QTY -547	QTY -549	QTY -551	QTY -013	PART NUMBER	DESCRIPTION
	X									D206-642-511	SKIDTUBE INSTALLATION, LH
		X								D206-642-512	SKIDTUBE INSTALLATION, RH
			X							D206-642-515	SKIDTUBE INSTALLATION, LH
				X						D206-642-516	SKIDTUBE INSTALLATION, RH
1	1	1			X					D206-642-541	SKIDTUBE
						X				D206-642-547	WEARSHOE KIT (REPLACES -543 KIT)
							X			D206-642-549	RUN-ON LANDING WEARPLATE KIT
	1	1	1	1				X		D206-642-551	SKIDTUBE
									X	D206-648-013	GROUND HANDLING KIT
1					1					D3274-041	SKIDTUBE ASSEMBLY
1								1		D4362-041	SKIDTUBE ASSEMBLY
3					1			1		D2646	* AFT CAP ⁽¹⁾
4					2			2		AN3C4A	* BOLT ⁽¹⁾
5A					2			2		NAS1149C0332R	* WASHER ⁽¹⁾ (OR AN960C10L)
5B					2			2		D3672-1	* WASHER (REPLACES NAS1515H3L) ⁽¹⁾
6	1		1							D2932-1	SADDLE, FWD OUT, LH
6		1		1						D2932-2	SADDLE, FWD OUT, RH
7	1		1							D2933-1	SADDLE, FWD IN, LH
7		1		1						D2933-2	SADDLE, FWD IN, RH
8	1		1							D2938-1	SADDLE, AFT OUT, LH
8		1		1						D2938-2	SADDLE, AFT OUT, RH
9	1		1							D2939-1	SADDLE, AFT IN, LH
9		1		1						D2939-2	SADDLE, AFT IN, RH
10	8	8	8	8						AN3C41A	BOLT
11	16	16	16	16						D2652	BUSHING
12A	8	8	8	8						MS21043-3	NUT
12B	16	16	16	16						D3672-7	WASHER (REPLACES NAS1515H5)
13	4	4	4	4						AN5C11A (or AN5C12A)	* BOLT ⁽²⁾
14	4	4	4	4						AN5C11A (or AN5C13A)	* BOLT ⁽²⁾
15A	8	8	8	8						NAS1149C0532R	WASHER (OR AN960C516L)
15B	8	8	8	8						D3672-7	WASHER (REPLACES NAS1515H5L)
16	12	12	12	12						AN4C6A	BOLT
17A	24	24	24	24						D3672-3	WASHER (REPLACES NAS1515H4L)
17B	24	24	24	24						NAS1149C0432R	WASHER (OR AN960C416L)
18	12	12	12	12						MS21043-4	NUT
20A					9	9				D3537-1	* WEARPAD ⁽¹⁾ (REPLACES D2648-3)
21A					1	1				D3537-3	* WEARPAD ⁽¹⁾ (REPLACES D3429-1)
22A					1	1				D3535-15	* WEARSHOE ⁽¹⁾ (REPLACES D2656-15)
22B					1	1				D3536-15	* GASKET ⁽¹⁾
23A					1	1				D3535-23	* WEARSHOE ⁽¹⁾ (REPLACES D2656-23)
23B					1	1				D3536-23	* GASKET ⁽¹⁾
24A					1	1				D3535-39	* WEARSHOE ⁽¹⁾ (REPLACES D3287-1)
24B					1	1				D3536-39	* GASKET ⁽¹⁾
25A					1	1				D3535-35	* WEARSHOE ⁽¹⁾ (REPLACES D2656-35)
25B					1	1				D3536-35	* GASKET ⁽¹⁾
26A			8	8	78	78	8			AN3C4A	* BOLT ⁽¹⁾
26B			8	8	78	78	8			NAS1149C0332R	* WASHER ⁽¹⁾ (OR AN960C10L)
26C			8	8	78		8			ALS7-1032-130	* INSERT ⁽¹⁾ (or AKS4-1032-130, ALS4-1032-130, AELS-1032-130)
30	1	1	1	1						D3407-043	TOW RING
32A	1	1	1	1						D3456-1	WASHER
32B	2	2	2	2						D3457-1	WASHER
33	1	1	1	1						MS21043-4	NUT
34			1	1	1					AN4C5A	BOLT
35			1	1	1					NAS1149C0463R	WASHER (OR AN960C416)
36			1	1	1					D3413-1	RING
37	10	10	10	10						D2712	SET SCREW
38	2	2	2	2						D2934	SADDLE SPACER
39	2	2	2	2						D2935	SADDLE SPACER

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REFERENCE ONLY

IIN-D206-642

Page 34 of 43

ITEM	QTY -511	QTY -512	QTY -515	QTY -516	QTY -541	QTY -547	QTY -549	QTY -551	QTY -013	PART NUMBER	DESCRIPTION
40									2	D3414-041	LUG ASSEMBLY (GHW)
41									4	AN3C37A	BOLT
42									8	D2652	BUSHING
43									4	MS21043-3	NUT
44									4	NAS1149C0363R	WASHER (OR AN960C10)
50	9	9	3	3						AN3C36A	BOLT
51	3	3	3	3						AN3C35A	BOLT
52	24	24	12	12						NAS1149C0332R	WASHER (OR AN960C10L)
53	24	24	12	12						D3672-1	WASHER (REPLACES NAS1515H3L)
54	12	12	6	6						MS21043-3	NUT
55	2	2	2	2						D3396-3	SPACER
56A	1	1	1	1						AN5C35A	BOLT
56B	1	1	1	1						AN5C15A	BOLT
60	2	2	2	2						AN5C32A	BOLT
61	2	2	2	2						AN5C34A	BOLT
62	4	4	4	4						MS21043-5	NUT
80							1	1		D4368-041	FWD WEARPLATE ASSY
81							1	1		D4368-043	AFT WEARPLATE ASSY
82A							1	1		D4383-1	WEARPAD
82B							1	1		D4383-3	WEARPAD
83							20	20		D3873-3	BUSHING
84								24		D3411-3	WASHER
85							2			D3275-1	SPACER
86A							6	6		AN3C40A	BOLT
86B							2	2		AN3C37A	BOLT
86C							2	2		AN3C36A	BOLT
87							10	10		MS21043-3	NUT

NOTES: (1) DENOTES THAT PART IS INCLUDED WITH D3274-041 OR D4362-041 ASSEMBLY ABOVE
 (2) CHOICE OF BOLT WILL DEPEND ON CROSSTUBE (SEE INSTALLATION PROCEDURE)

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